

Welded Carbon Steel Tubes As Per Din : 2440

NB	Outside Diameter		Wall Thickness	Mass of Tube		Sockets	
	Max.mm	Min.mm		Plain End	Socketed	Min. Outside Diameter	Min. Length
mm	mm	mm	mm	Kg/m	Kg/m	mm	mm
15	21.8	21.0	2.65	1.22	1.23	26.40	34
20	27.3	26.5	2.65	1.58	1.59	31.80	36
25	34.2	33.3	3.25	2.44	2.46	39.50	43
32	42.9	42.0	3.25	3.14	3.17	48.30	48
40	48.8	47.9	3.25	3.61	3.65	54.50	48
50	60.8	59.7	3.65	5.10	5.17	66.30	56
65	76.6	75.3	3.65	6.51	6.63	82.00	65
80	89.5	88.0	4.05	8.47	8.64	95.00	71
100	115.0	113.1	4.50	12.10	12.40	122.00	83
125	140.8	138.5	4.85	16.20	16.70	147.00	92
150	166.5	163.9	4.85	19.20	19.80	174.00	92

Welded Carbon Steel Tubes As Per Din :2441

NB	Outside Diameter		Wall Thickness	Mass of Tube		Sockets	
	Max.mm	Min.mm		Plain End	Socketed	Min. Outside Diameter	Min. Length
mm	mm	mm	mm	Kg/m	Kg/m	mm	mm
15	21.8	21.0	3.25	1.45	1.46	26.40	34
20	27.3	26.5	3.25	1.90	1.91	31.80	36
25	34.2	33.3	4.05	2.97	2.99	39.50	43
32	42.9	42.0	4.05	3.84	3.87	48.30	48
40	48.8	47.9	4.05	4.43	4.47	54.50	48
50	60.8	59.7	4.50	6.17	6.24	66.30	56
65	76.6	75.3	4.50	7.90	8.02	82.00	65
80	89.5	88.0	4.85	10.10	10.30	95.00	71
100	115.0	113.1	5.40	14.40	14.70	122.00	83
125	140.8	138.5	5.40	17.80	18.30	147.00	92
150	166.5	163.9	5.40	21.20	21.80	174.00	92

TOLERANCES

(a) Thickness

1 Light Tubes

+ Not Limited
- 8%

2 Medium and Heavy Tube

+ Not Limited
- 10%

(b) Weight

1 Single Tubes (Light series)

+ 10
- 8%

2 Single Tubes (Medium and Heavy series)

± 10%

3 For Light Series

+/- 5%

4 For Quantities per load of 10 tonnes minimum (Medium and Heavy series)

+/- 7.5%

(c) Length

4 to 7 meters unless otherwise specified